

Date: Wednesday, 20/05/2009 9:54:39 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 48022	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251091
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45109	Material : N/A
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



AS

Comment: PURCHASING

Issue P/O: 0826 to Eagle Copters

"Assembly of D212-725-1-091 with Dart IPP D212-725-1-091"

Send a copy of this IPP

MAY 25 2009

C209/05/20 ①

2.0	D2127251091	Angle
-----	-------------	-------



AS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
-----	-----------------	------------------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-091	angle	<u>45398.1.18</u>

Attach serviceable tags

[Signature]

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-091 REV. F

Material Certification / Proof of Traceability / Certificate of Conformity required

MAY 25 2009

Date: Wednesday, 20/05/2009 9:54:39 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48022

Part Number: D2127251091

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AB

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/27

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209105124

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.17

Discrepancy:

Fabricate D212-725-1-089, Strap for Dart Aerospace.

Resolution:

D212-725-1-089, Strap fabricated IAW D212-725-1 Dwg Pg. 33.
Material 301SS 1/4 0.050, Batch No. 78061.

1.17 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.18

Discrepancy:

Fabricate D212-725-1-091, Angle for Dart Aerospace.

Resolution:

D212-725-1-091, Angle fabricated IAW D212-725-1 Dwg Pg. 33.
Material 304 SS .030, Batch No. 1456.

1.18 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.19

Discrepancy:

Fabricate D212-725-1-095, Radius Block for Dart Aerospace.

Resolution:

D212-725-1-095, Radius Block fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 130 6061-T6, Batch No. 3998.

1.19 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

Squawk: 1.20

Discrepancy:

Fabricate D212-725-1-097, Packer for Dart Aerospace.

Resolution:

D212-725-1-097, Packer fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 0.380 6061T6, Batch No. 0548.

1.20 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
-----	-------------	---------------	------------------	---------------------

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****